



E6337.06-113-11-R0
ACOUSTICAL PERFORMANCE TEST REPORT
ASTM E90

Rendered to:

ALUMINTECHNO, JLLC

SERIES/MODEL: W62 Narrow Frame/Narrow Sash

TYPE: Casement Window

Summary of Test Results			
Data File No.	Glazing (Nominal Dimensions)	STC	OITC
E6337.03A	1-5/16" IG (5/16" laminated exterior, 1/2" argon, 1/2" laminated interior), Glass temperature 75°F	42	36

Reference should be made to Intertek-ATI Report No. E6337.06-113-11 for complete test specimen description. This page alone is not a complete report. Flanking limit tests and reference specimen tests are available upon request.



Acoustical Performance Test Report

ALUMINTECHNO, JLLC
Selitskogo str. 12-211
FEZ Minsk
BELARUS

Report No	E6337.06-113-11
Test Date	05/18/15
Report Date	07/30/18

Project Scope

Architectural Testing, Inc., a subsidiary of Intertek (Intertek-ATI), was contracted to conduct a sound transmission loss test. This report is a reissue of the original Report No. E6337.03-113-11. This report is reissued in the name of AluminTechno, JLLC through written authorization from the original report holder. The complete test data is included as Appendix B of this report. The original client provided the test specimen.

Test Methods

Testing for this project was conducted in accordance with the following standards. The equipment listed in the attachments meets the requirements of the following standards.

ASTM E90-09, *Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements*

ASTM E413-10, *Classification for Rating Sound Insulation*

ASTM E1332-10a, *Standard Classification for Rating Outdoor-Indoor Sound Attenuation*

ASTM E2235-04 (2012), *Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*

Test Procedure

All measurements were conducted in the HT test chambers at Intertek-ATI located in York, Pennsylvania. The sensitivity of the microphones was checked before measurements were conducted.

The transmission loss values were obtained for a single direction of measurement. Two background noise sound pressure level and five sound absorption measurements were conducted at each of five microphone positions.

Two sound pressure levels were made simultaneously in receive and source rooms at each of five microphone positions.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

Specimen Installation

A sound transmission loss test was initially performed on a filler wall.

The specimen plug was removed from the filler wall assembly. A filler wall-reducing element, consisting of two separate 2x6 wood frames filled with concrete, was used to adjust the test opening size to accommodate the test specimen. A dense neoprene gasket was placed between the two wood and concrete frames. The specimen was placed on an isolation pad in the custom test opening. Duct seal was used to seal the perimeter of the specimen to the test opening on both sides. The interior side of the specimen frame, when installed, was approximately 1/4" from being flush with the receive room side of the filler wall. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing. Operable portions of the test specimen, if any, were cycled at least five times prior to testing.

Test Calculations

Transmission loss (TL) at each 1/3 octave frequency is the average source room sound pressure level minus the average receive room sound pressure level, plus, 10 times the log of the specimen area divided by the sound absorption of the receive room with the sample in place.

STC Rating

To obtain the Sound Transmission Class (STC), read the TL of the contour curve at 500 Hz. The sum of the deficiencies below the contour curve may not exceed 32. The maximum deficiency at any one frequency may not exceed 8.

OITC Rating

The Outdoor-Indoor Transmission Class (OITC) is calculated by subtracting the logarithmic summation of the TL values from the logarithmic summation of the A-weighted transportation noise spectrum stated in ASTM E1332.

Specimen Descriptions

	Frame	Vent
Size	47-1/4" by 59"	45-7/16" by 57-3/8"
Thickness	2-1/2"	2-3/4"
Corners	Mitered	Mitered
Fasteners	Keyed and staked	Keyed and staked
Seal Method	Sealant	Sealant
Material	Aluminum	Aluminum
Reinforcement	N/A	N/A
Thermal Break Material	Insulbar	Insulbar
Daylight Opening Size	N/A	40-1/4" by 52"

Measured Overall Insulation Glass Unit Thickness	1.300"
Spacer Type	Aluminum

	Exterior Sheet	Gap	Interior Sheet
Measured Thickness	0.122", 0.060", 0.122"	0.524"	0.221", 0.030", 0.221"
Muntin Pattern	N/A	N/A	N/A
Material	Laminated	Argon*	Laminated
Laminate Material	PVB*	N/A	PVB*

Glazing Method	Interior
Glazing Material	Compression gasket, flexible wedge gasket
Glazing Bead Material	Aluminum

* - Stated per Client/Manufacturer, N/A-Not Applicable

Specimen Descriptions (Continued)

Type	Quantity	Location
Weatherstrip		
1/4" Custom leaf gasket	1 Row	Perimeter of vent
1" Custom leaf gasket	1 Row	Perimeter of frame
Hardware		
Multi-point lock system	1	Lock stile
Keeper	3	Lock jamb
Hinge	3	Hinge jamb
Drainage		
1-1/4"by 1/4" Weep slot	2	Sill face

Total Weight (lbs)	Average Weight (lbs/ft ²)
189	9.76

Comments

A drawing of the test specimen is included in Appendix D. The specimen was held at Intertek-ATI for possible further testing per the client's request.

This report is reissued in the name of AluminTechno, JLLC through written authorization from the original report holder. The original Report No. is E6337.03-113-11.

Intertek-ATI will service this report for the entire test record retention period. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained by Intertek-ATI for the entire test record retention period. The test record retention period ends four years after the test date.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report is intended to help in the client's quality assurance program, but it does not represent a continuous or exhaustive evaluation of the specimen tested or of other products or materials that were not evaluated. The statements and data provided herein do not constitute approval, disapproval, certification, or acceptance of performance or materials.

This report may not be reproduced, except in full, without the written approval of Intertek-ATI.

For INTERTEK-ATI:

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Senior Technician - Acoustical Testing

Todd D. Kister
Laboratory Manager – Acoustical Testing

DPP:jmcs

Attachments (pages): This report is complete only when all attachments listed are included.

- Appendix-A: Equipment description (1)
- Appendix-B: Complete test results (2)
- Appendix-C: Photographs (1)
- Appendix-D: Drawing (1)



Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
R0	07/30/18	N/A	Original Report Issue – Reissue of Report No. E6337.03-113-11 in the name of AluminTechno, JLLC.

Appendix A

Instrumentation:

Instrument	Manufacturer	Model	Description	ATI Number	Date of Calibration
Data Acquisition Unit	National Instruments	PXI-1033	Data Acquisition card	65127	04/14 *
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64902	12/14
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64903	12/14
Source Room Microphone	PCB Electronics	378B20	Microphone and Preamplifier	65103	05/14
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64905	12/14
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64906	12/14
Receive Room Microphone	PBC Piezotronics	378B20	Microphone and Preamplifier	64907	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64908	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64909	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64910	11/14
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64911	11/14
Receive Room Environmental Indicator	Vaisala	HMW92	Temperature Humidity Sensor	64286	06/14
Source Room Environmental Indicator	Vaisala	HMW60Y	Temperature and Humidity Sensor	Y002653	06/14
Microphone Calibrator	Norsonic	1251	Pistonphone Calibrator	65105	04/15

*- Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.

Test Chamber:

	Volume	Description
Receive Room	234 m ³ (8291.3 ft ³)	Rotating vane and stationary diffusers Temperature and humidity controlled Isolation pads under the floor
Source Room	206.6 m ³ (7296.3 ft ³)	Stationary diffusers only Temperature and humidity controlled

	Maximum Size	Description
TL Test Opening	4.27 m (14 ft) wide by 3.05 m (10 ft) high	Vibration break between source and receive rooms

N/A-Non Applicable



E6337.06-113-11-R0

Appendix B

Complete Test Results



AIRBORNE SOUND TRANSMISSION LOSS
ASTM E 90

Test Date	05/18/15					
Data File No.	E6337.03A					
Client	AluminTechno, JLLC					
Description	Series/Model: W62 Narrow frame/narrow sash, casement window with 1-5/16" IG (5/16" laminated exterior, 1/2" argon, 1/2" laminated interior), Glass temperature 75°F					
Specimen Area	1.80 m ²	Receive Temp.	22.8 °C		Source Temp.	22.2 °C
Technician	Kurt A. Golden	Receive Humidity	49%		Source Humidity	51%

Freq (Hz)	Background SPL (dB)	Absorption (m ²)	Source SPL (dB)	Receive SPL (dB)	Specimen TL (dB)	95% Confidence Limit	Number of Deficiencies
80	36.5	4.7	105	77	25.2	1.62	-
100	36.7	4.5	104	70	31.3	1.61	-
125	40.7	4.2	104	73	27.8	1.00	0
160	41.0	4.2	104	68	32.8	1.20	0
200	40.9	4.3	104	73	28.0	1.08	4
250	35.8	4.7	105	67	33.8	0.80	1
315	29.5	5.2	100	58	37.3	0.24	1
400	27.7	5.5	99	55	39.1	0.31	2
500	22.1	5.7	99	53	40.9	0.56	1
630	21.3	5.4	100	53	43.0	0.23	0
800	22.0	5.6	100	52	43.2	0.20	1
1000	20.7	5.8	99	53	41.0	0.30	4
1250	19.5	6.4	96	51	39.6	0.27	6
1600	16.4	6.8	100	51	43.4	0.17	3
2000	12.8	7.2	98	47	45.4	0.21	1
2500	10.7	8.1	97	43	47.3	0.18	0
3150	10.3	9.7	97	40	50.4	0.25	0
4000	10.3	11.9	96	35	53.3	0.26	0
5000	9.9	14.9	95	26	58.9	0.20	-

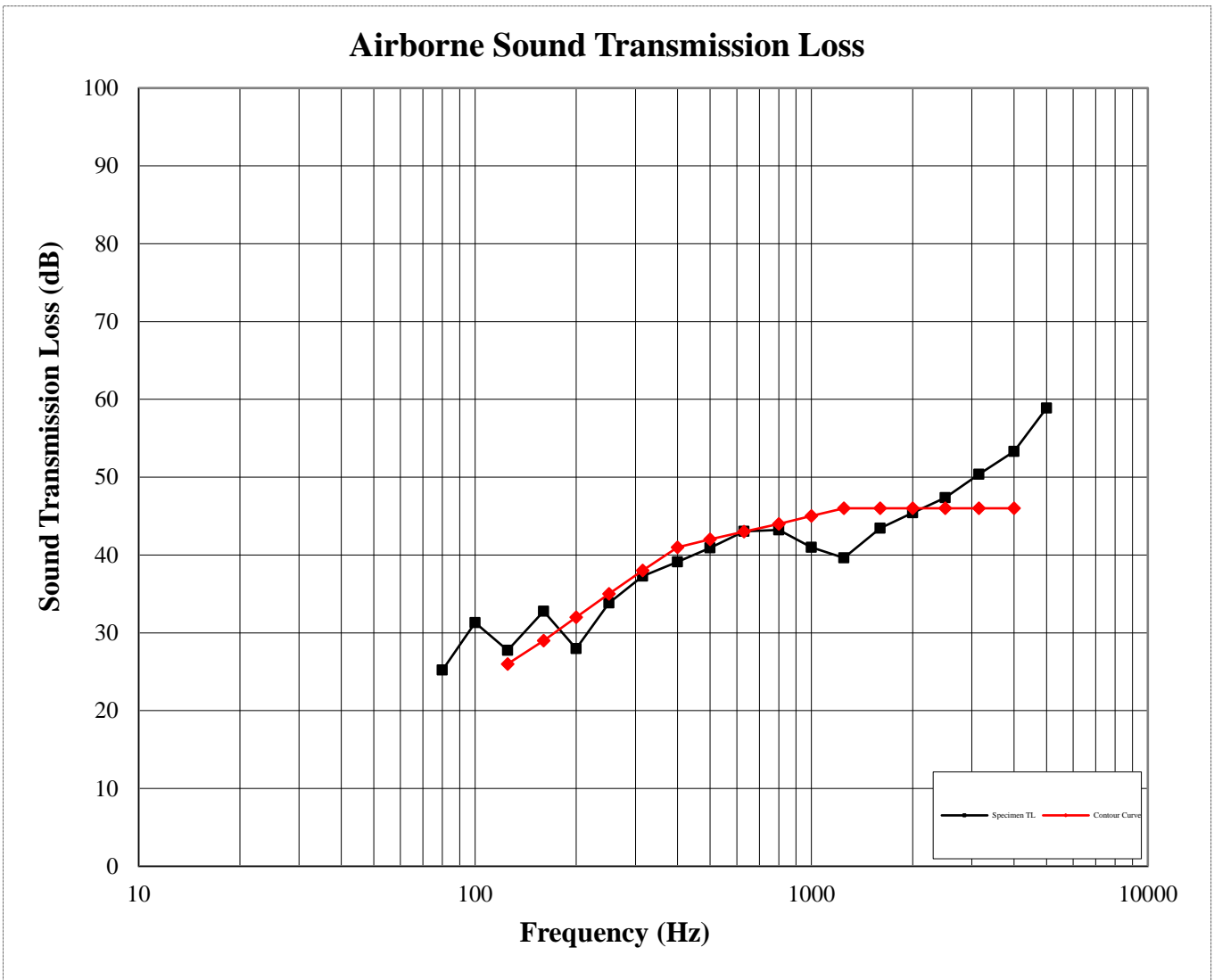
STC Rating **42** *(Sound Transmission Class)*
Deficiencies **24** *(Sum of Deficiencies)*
OITC Rating **36** *(Outdoor-Indoor Transmission Class)*

Notes:
1) Receive Room levels less than 5 dB above the Background levels are highlighted in yellow.
2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied



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Description	Series/Model: W62 Narrow frame/narrow sash, casement window with 1-5/16" IG (5/16" laminated exterior, 1/2" argon, 1/2" laminated interior), Glass temperature 75°F					
Specimen Area	1.80 m ²	Receive Temp.	22.8 °C		Source Temp.	22.2 °C
Technician	Kurt A. Golden	Receive Humidity	49%		Source Humidity	51%



Appendix C

Photographs



Receive Room View of Installed Test Specimen



Source Room View of Installed Test Specimen



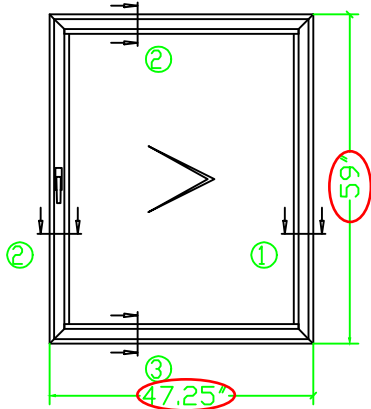
E6337.06-113-11-R0

Appendix D

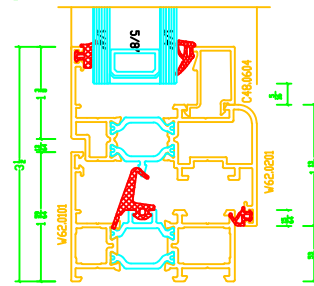
Drawing

Elev. Acoustic Performance Test DITC34, Quantity: 1
 Glass Formula: ~~1/4" Clear annealed + 5/8" Airspace + 1/4" Low E~~
 Narrow Frame And Narrow Sash Swing In Casement Window
 Finish: RAL 9006
 Job: ATL Test
 System: Alumin Techno W62
 Interior View

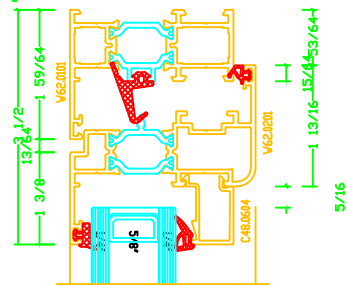
5/16" laminated, 1/2" argon, 1/2" Laminated



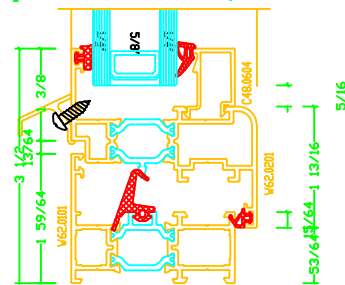
Section 1



Section 2



Section 3



Hardware package:

1. Side hinges for Eurogroove window profiles 3pcs
2. Window cremone bolt 1pc
3. Locking rod on one side
4. Locking points 3pcs

Intertek



Report #: E6337-113-11

Date: 04/01/15

Verified by: DPP

